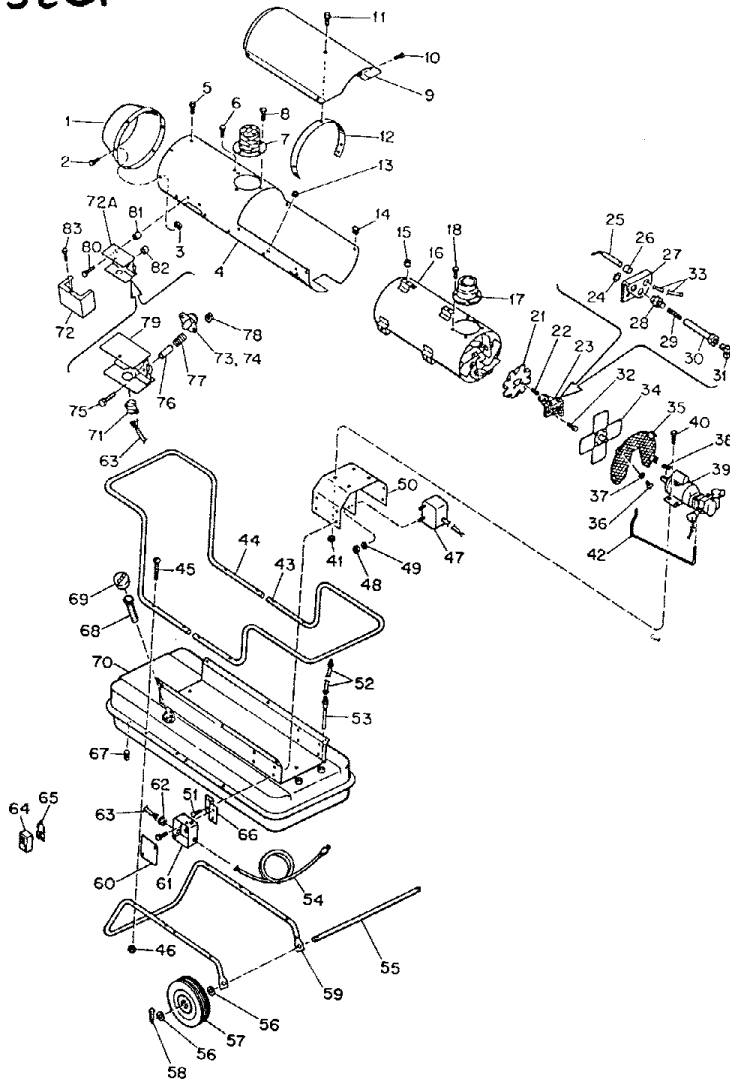


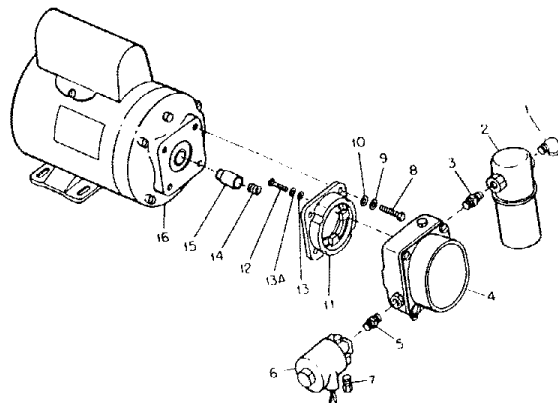
# Master BV250 Spec# 3117 G01

Form # 2767 8-71



1	M18089A	Cone, Nose	1
2	M12461-26	Screw, Hex hd. 10-32 x 3/8 in.	6
3	NTF-3C	Nut, Torque Lock	6
4	M23486A	Shell, Outer	1
5	M11804-27	Screw, Self tapping, 10-12 x 1/2	1
6	M12461-32	Screw, Hex hd, 10-32 x 1-1/8	6
7	M23599A	Collar	1
8	M10908-27	Screw, Self tapping, 10-12 x 1/2	4
9	M18087A	Cover, Outer shell	1
10	M11084-27	Screw, Self tapping, 10-12 x 1/2	4
11	M12461-26	Screw, Hex hd, 10-32 x 3/8	5
12	M22905A	Support, Cover	1
13	1000576	Grommet	5
14	M11271-6	Nut, Tinnerman	4
15	M23534	Spacers	6
16	M23518-1	Combustion Chamber Assembly	1
17	M23545A	Casting Exhaust	1
18	M10908-27	Screw, Self tapping, 10-12 x 1/2	4
19	M16001-41	Screw	1
20	M23547	Deflector, Air	1
21	M18768	Not Used	1
22	M11084-27	Not Used. x 1/2	8
23	M18777-3	Nozzle Adaptor Assembly	1
24	M16741-18	. Retaining ring, Nozzle	1
25	M3981	. Electrode	2
26	M16712	. Bushing, Electrode	2
	M12461-14	. Screw, Hex hd No. 8-32 x 3/8"	2
27	M18775	. Bracket, Nozzle	1
28	M23538	. Nozzle	1
29	M4274	. Spring	1
30	M18776	. Adaptor	1
31	69248	. Elbow	1
32	M11084-27	Screw, Self-tapping, hex hd, No. 10-12 x 1/2	2
33	M10816-33	Electrode Lead Assembly	2
34	M23377	Fan	1
35	M23386-1A	Fan Guard Assembly	1
36	M12461-25	Screw, Hex hd, No. 10-32 x 1/4	4
37	WLM-3C	Washer, Lock	4
38	M21964	Key, Locating	1

1	57413	Elbow, Street 1/4 in.	2
2	M3973	Filter, Fuel	1
	M4307	. Filter Can	1
	M3301-2	. Filter Gasket	1
	M3301	. Filter Element	1
3	M3463	Nipple	1
4	M22872-1	Pump, Fuel	1
5	69246	Nipple, Pipe 1/8 in.	1
6	M19982-4	Valve, Solenoid	1
7	M5976	Connector, Male	1
8	*HC5-7C	Screw, Hex hd., 5/16-18 x 3/4 in.	4
9	*WLM-5C	Lockwasher 5/16 in.	4
10	*WP-5C	Washer, Plain 5/16 in.	4
11	M22348	Adaptor	1
12	*RF3-6C	Screw, Rd. hd., No. 10-32 x 3/4 in.	3
13	WP-3C	Washer, Plain	3
14	M18436	Spring	1
15	M22873	Coupling	1
16	M23357-1	Motor	1
	M3486-3	Tubing, Varnish, Solenoid leads	1



39	M23373-2	Motor and pump assembly (See Fig. 5)	NA
40	HC4-6C	Screw, Hex hd, 1/4-20 x 3/4	4
41	NTC-4C	Nut, Torque Lock	4
42	M18877	Fuel Line	1
43	M19515A	Handle, Rear	1
44	M19516A	Handle, Front	1
45	M12345-49	Screw, Oval hd., 10-24 x 2-1/4	8
46	NTC-3C	Nut, Torque Lock	8
47	M17696	Transformer Lead Alteration	1
48	NPC-4C	Nut, Plain	2
49	WLM-4C	Washer, Lock	2
50	M19513-1A	Motor Bracket Assembly	1
51	M11084-27	Screw, Self tapping, 10-12 x 1/2	8
52	M3334-12	Fuel Line Assembly	2
53	M18919-1	Intake Tube Assembly	2
54	M10813-24	Extension Cord Assy	1
55	M18774	Axle	1
56	WP-10C	Washer	4
57	M8111	Wheel	2
58	C5-10C	Pin Cotter	2
59	M18519A	Frame, Wheel Support	1
60	M6306	Cover, Box	1
61	M3011	Box, Junction	1
62	M3530	Grommet	3
	M12461-27	Screw, Hex hd, 10-32 x 1/2	2
	NTF-3C	Nut, Torque lock	2
	M13942-2	Connector, Wire	2
	M13942-4	Connector, Wire	3
	M1001349	Connector, Straight	4
63	M15082-1	Wire Harness Assembly	1
	M23597-1	Wiring Harness (control to junction box)	1
64	M17696	Thermostat	1
	ST1-2BC	Screw, Rd hd, No. 6 x 1/4	4
65	M15814A	Bracket, Thermostat	1
	M11084-27	Screw, Self tapping. 10-12 x 1/2	1
66	M21786A	Bracket, Box, Mounting	1
67	M8257	Plug, Pipe	1
68	M18053	Screen, Filler	1
69	M23284	Cap, Filler	1
70	M18298-2A	Fuel Tank Assembly	1
	M12662	Spacer	2
	M13042	Spacer	2
	M10908-27	Screw, Self tapping, 10-12 x 1/2	2
71	1001349	Connector, Straight	1
72	M12661A	Cover, Box	1
	M12656-1A	Controls and Box Assy	1
73	M12303	. Thermostat, Limit	1
74	M12302	. Thermostat, Fan	1
75	M12461-18	. Screw, Hex hd, 8-32 x 1/8	4
76	M12297-1	. Collar	4
77	M12301	. Spring	4
78	NPC-2C	. Nut, Hex, No. 8-32	4
79	M12657G1A	. Control Box Assy	1
80	M10908-27	Screw, Self tapping,	4

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